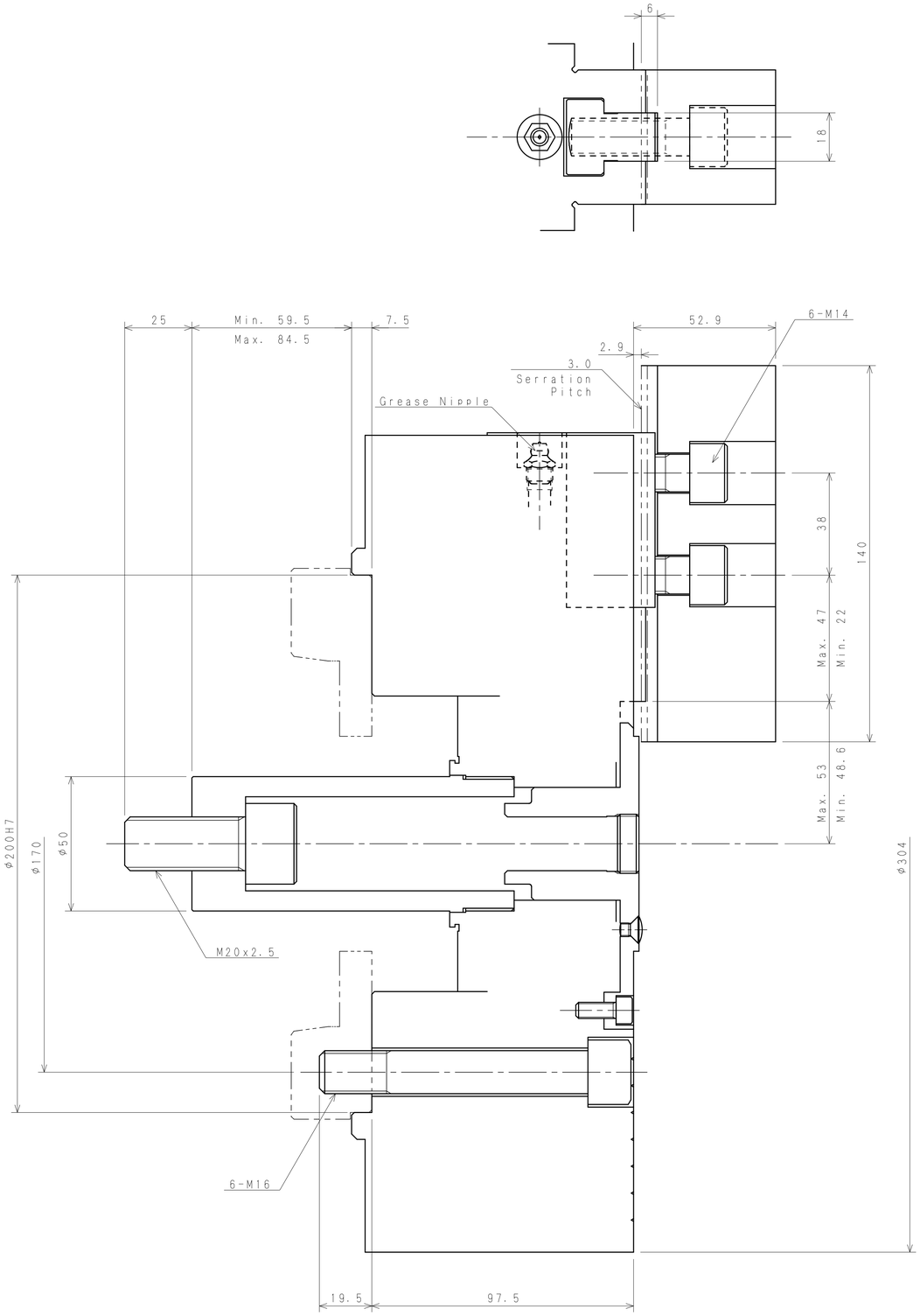

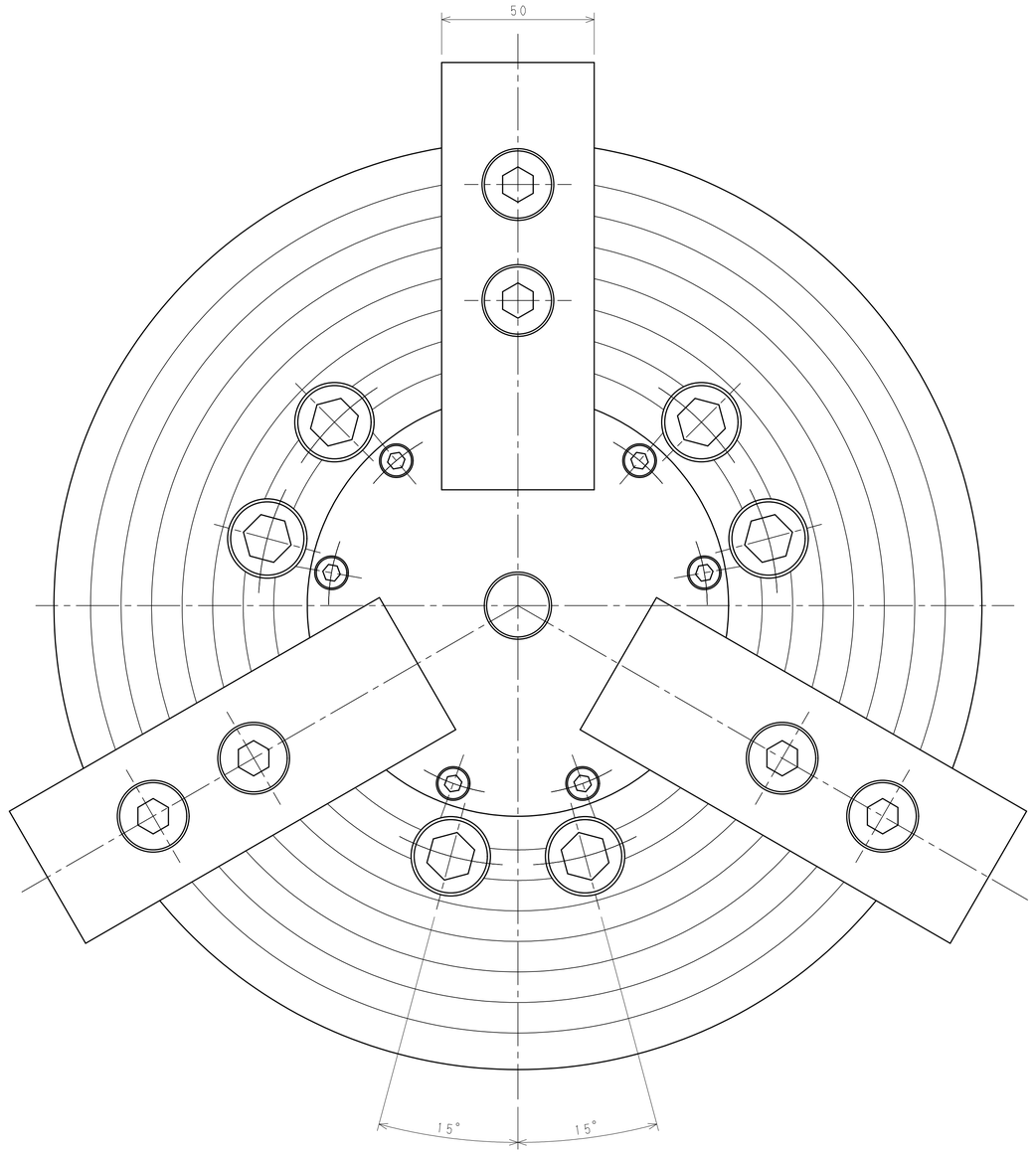

SPECIFICATIONS		DESCRIPTION		REMARKS
Model	FUJI12	1. BODY	1set	1. Adaptor for A-type spindle nose is
Jaw Stroke(Dia.)	8.8 mm	2. RAW JAW	1set	available as option.
Plunger Stroke	25 mm			2. Uniti-Jaw floation type is available
Chucking Range(Max.)	304 mm			as option.
Chucking Range(Min.)	20 mm			
Max. Input	21.2 kN			
Max. Stafic Gripping Force	67.0 kN			
Max. Speed	2,800 min^{-1}			
GD²	2.64kgf·m²			
Net Weight	50 kg			

NOTE			HEAT TREATMENT		MODEL FUJI12
3RD ANGLE PROJECTION		SS	MATERIAL		DRAWING No.
APPROVED	CHECKED	DESIGNER	QUANTITY	SCALE 1:1	PART NAME
				DATE	TITLE Power Chuck
FUJI MACHINE MFG. CO., LTD. 富士機械製造株式会社 A1					USER

MACHINING TOLERANCE (±m) | DIMENSIONS in | 0.5×X≤3 | 3<X≤6 | 6<X≤30 | LENGTH TOLERANCE | ±0.1 | ±0.2 | ±0.5 | ANGULAR TOLERANCE | ±0.05 | ±0.1 | ±0.2 | DIMENSIONS in | 30<X≤120 | 120<X≤315 | 315<X≤1200 | LENGTH TOLERANCE | ±0.3 | ±0.5 | ±0.8 | ANGULAR TOLERANCE | ±0.15 | ±0.2 | ±0.3 | HOLE PITCH TOLERANCE | WITHIN 0.05mm | FROM TARGET POINT UP-TO 0.6mm DISPLACEMENT DURING REPEATED ASSEMBLY | CENTER WITHIN 0.15mm PER 50mm | PARALLELISM | FLATNESS | ROUND-NESS | CYLINDRICITY | CONCEN-TRICITY | RUN-OUT | POSITION | SYMMETRY