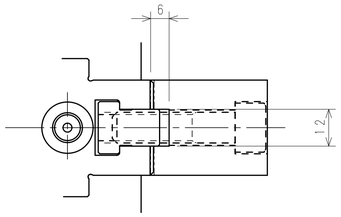

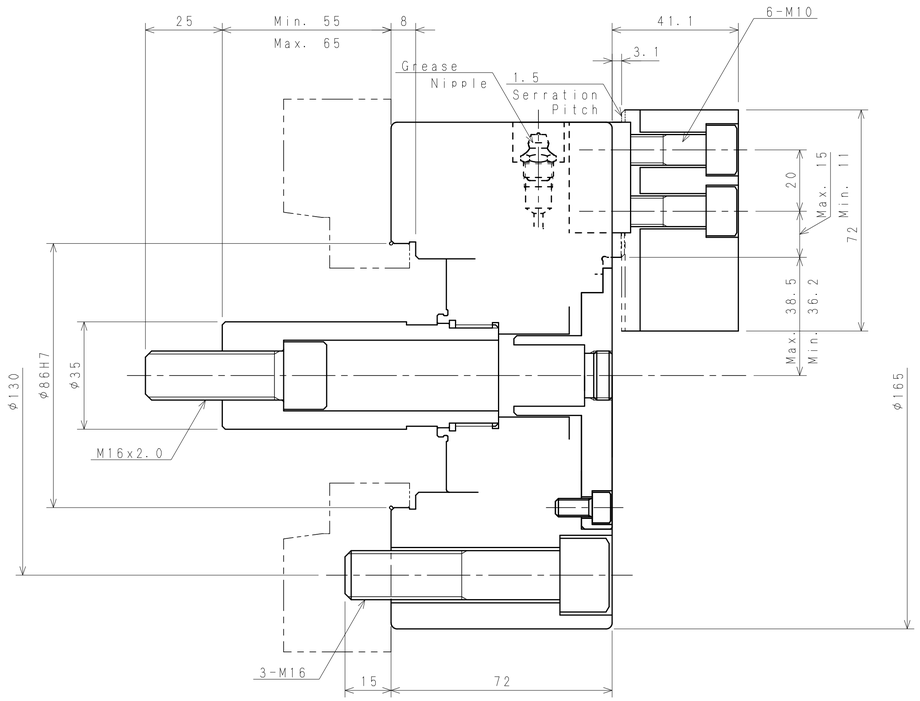

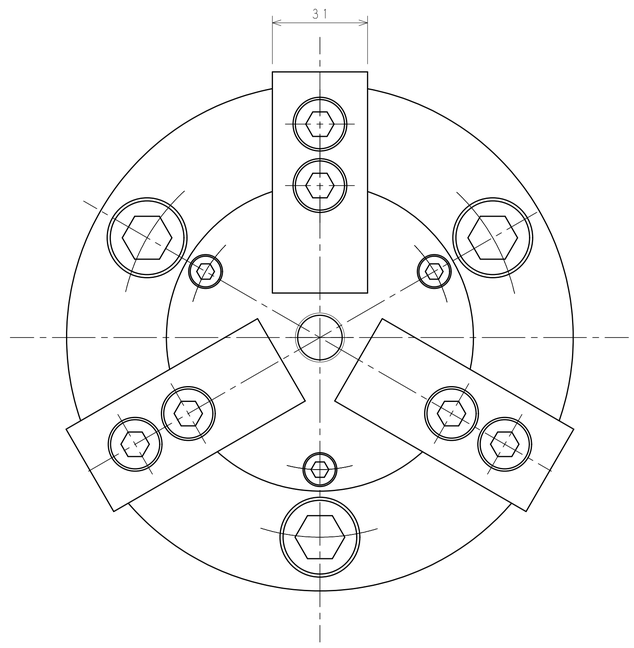

SPECIFICATIONS		DESCRIPTION		REMARKS
Model	FUJI6	1. BODY	1set	1. Adaptor for A-type spindle nose is available as option.
Jaw Stroke(Dia.)	4.6 mm	2. RAW JAW	1set	2. Uniti-Jaw floation type is available as option.
Plunger Stroke	10 mm			
Chucking Range(Max.)	165 mm			
Chucking Range(Min.)	18 mm			
Max. Input	13.6 kN			
Max. Static Gripping Force	38.0 kN			
Max. Speed	4.500 min^{-1}			
GD^2	0.17kgf·m^2			
Net Weight	12 kg			

MACHINING TOLERANCE (mm)	DIMENSIONS:X	LENGTH TOLERANCE	I.D./O.D. TOLERANCE	DIMENSIONS:X	LENGTH TOLERANCE	I.D./O.D. TOLERANCE	HOLE PITCH
	0.5≤X≤3	±0.1	±0.05	30<X≤120	±0.3	±0.15	THREAD HOLE DIVERGENCE FROM TARGET POINT UP TO 0.6mm DISPLACEMENT TOLERANCE FROM DRILLING CENTER WITHIN 0.15mm PER 50mm.
	3<X≤6	±0.2	±0.1	120<X≤315	±0.5	±0.2	
	6<X≤30	±0.2	±0.1	315<X≤1200	±0.8	±0.3	

		NOTE		HEAT TREATMENT		MODEL FUJI6
		3RD ANGLE PROJECTION S5		MATERIAL		DRAWING No.
		APPROVED	CHECKED	DESIGNER	QUANTITY	SCALE 1:1
FUJI MACHINE MFG.CO.,LTD. 富士機械製造株式会社 A1						DATE

MODEL FUJI6
DRAWING No.
PART NAME
TITLE Power Chuck
USER